DEC STD 092-6 Finish and Color Standard— Digital Approved Paints Suppliers and Material Identification

DOCUMENT IDENTIFIER: A-DS-EL00092-06-0000 Rev J, 21-May-1992

ABSTRACT: This standard defines the process for approving colors and lists approved suppliers used for production applications on substrates approved by Digital.

APPLICABILITY: This standard is mandatory for the procurement of protective and decorative industrial coatings and paint finishes for use on production substrates for Digital.

STATUS: APPROVED 21-May-1992; use VTX SMC for current status.

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APPROVAL: This document has been reviewed and recommended for approval by the General Review group for its category.

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1 INTRODUCTION

This document is intended to assist design engineers and Purchasing personnel to specify and procure protective and decorative industrial coatings and paint finishes used on production substrates by Digital. Distribution of this standard should be closely controlled and limited to those Digital employees with a need to know.

Table 1 lists the names and addresses of approved paint suppliers for each specification. These specifications may be distributed to outside suppliers on a need-to-know basis. Refer to *DEC STD 001-3 Release of Digital Standards and Related Information to External Sources* for further information.

Table 2 lists the material, supplier, the supplier's paint number, and the type of material for each Digital color number. Each color and material has been evaluated and approved by the Materials Research Lab according to the requirements of *DEC STD 092 Finish and Color Standards* (all sections). To receive all sections of DEC STD 092, order EL-SM092-00 from:

Standards and Methods Control
VTX SMC

1.1 RESPONSIBILITIES

The following subheads define the responsibilities of personnel in the Materials Research Lab and Purchasing.

1.1.1 Materials Research Lab

Employees of the Materials Research Lab are responsible for the content of this document and must review and approve all proposed changes. This group also approves new paint suppliers. Comments and questions should be sent to:

Dana DeBlois
MLO5-1/P55, DTN: 223-3058, LUNER::DEBLOIS

1.1.2 Purchasing Personnel

It is the responsibility of Digital's Purchasing personnel to receive supplier requests for copies of paint specifications, to determine the need to know of these suppliers, to secure copies of the documents from Standards and Methods Control, and to forward these documents to the suppliers in accordance with Digital policy.

Paint finishing suppliers may receive copies of finish specifications on a need-to-know basis.

Paint manufacturers may receive the specification that applies to their company only.

2 GENERAL REQUIREMENTS

A paint manufacturer must secure approval from Digital for color and gloss for each production paint batch. Each paint container must be marked with this batch approval number.

Unique or special finishes may be used only if adequate procedures are defined and noted on Digital engineering drawings for the application and physical capabilities of the finish.

All coating materials listed in this specification must meet the finishing requirements specified on Digital engineering drawings.

Approved paint suppliers are those paint manufacturing sources that have submitted, at Digital's request, actual paint materials for lab testing and evaluation and meet all physical, environmental, and appearance quality criteria listed in all sections of DEC STD 092.

To confirm approval of a particular material, color, or finish, contact the Materials Research Lab, MLO5-1/P55, DTN: 223-3058, 223-1345, or 223-8228.

3 REQUESTING A COLOR STANDARD

To request a new color standard, provide the following information on a completed Color Chip Request (Figure 1) and submit it to the Materials Research Lab.

(1) Supplier's name, for an approved supplier only
(2) and (3) Supplier's address
(4) Name of the person at the supplier's site responsible for this color standard
(5) Supplier's telephone number
(6) Date of request
(7) Name of the person at Digital who is requesting the standard
(8) Requestor's department
(9) Requestor's DTN
(10) Requestor's 3-letter location code
(11) Requestor's cost center and project number
(12) Requestor's mailstop
(13) through (19) Application for which the chip is requested
(20) Color number, quantity, and color name requested

4 APPROVED PAINTS AND SOURCES

Table 1 lists all paint suppliers approved by Digital; this table is a guide to the approved paint supplier specifications, available separately. Table 2 lists all approved paints and the approved suppliers of each paint.

Figure 1: Color Chip Request

digital

COLOR CHIP REQUEST

DIGITAL EQUIPMENT CORPORATION

Vendor		Requestor (DEC)	
vendor name (1)		from (7)	
address (2)		dept (8)	
city (3)		dtn (9)	cost center (11)
contact person (4)		plant (10)	mailstop (12)
phone # (5)		date requested (6)	

COLOR CHIP(S) REQUESTED			FOR LAB USE ONLY		INTENDED APPLICATION – Check That Apply –
DEC Color #	Qty	Color Name	Code #	Exp. Date	
92 ___ ___ ___					☐ For Production Parts (13)
92 ___ ___ ___					☐ For Reference Only (14)
92 ___ ___ ___	(20)				☐ Paint on Metal Substrates (15)
92 ___ ___ ___					☐ Paint on Plastic Substrates (16)
92 ___ ___ ___					☐ Hot Stamping (17)
92 ___ ___ ___					☐ Impregnated Plastic type: _____ (18)
92 ___ ___ ___					☐ Silk Screening (19)

Example: DEC STD 092 specifies the color # as 92–0000–068 Light Gray. On form use 068 Light Gray.

EN–03053–03–REVB(3A2) Return Completed form to: Materials Research Laboratory MLO5–1/P55

Table 1: Approved Paint Suppliers

Approved Paint Supplier Specification Number	Supplier's Name and Address
A-SP-EL00092-06-0001	John L. Armitage and Company, Phone: (201) 402-9000, with facilities in: • Richmond, California • Parsipanny, New Jersey • Conroe, Texas • Gallatin, Tennesee • Bridgeport, Connecticut • N. Andover, New Jersey (Powder)
A-SP-EL00092-06-0002	FSW Coatings LTD. Joint Venture of Sherwin-Williams Company, Virginia County Cavan, Ireland 353-49-47209
A-SP-EL00092-06-0004	Farboil Company 8200 Fischer Road Baltimore, MD 21222 (301) 477-8200
A-SP-EL00092-06-0005	Glidden Coatings and Resins Division of SCM Corporation Third and Bern Streets Reading, PA 19603 (215) 373-4111
A-SP-EL00092-06-0006	Lilly Industrial Coatings 125 Blackstone Ave. Jamestown, NY 14701 (716) 665-6313
A-SP-EL00092-06-0008	Morton International Morton Powder Coating Group P.O. Box 15240 Reading, PA 19612 (215)775-6600
A-SP-EL00092-06-0009	Randolph Products Company Carlstadt, NJ 07072 (201) 438-3700
A-SP-EL00092-06-0010	Sherwin-Williams Company Distribution Center Chicago, IL 60628 800-621-2408 Sherwin-Williams Company Medford Blending Station P.O. Box 335 63 Hicks Avenue Medford, MA 02155 (617) 395-7695

Table 1 (Cont.): Approved Paint Suppliers

Approved Paint Supplier Specification Number	Supplier's Name and Address
A-SP-EL00092-06-0011	Trimite Limited Arundel Road Uxbridge Middlesex, England 9-011-44-895-51234
A-SP-EL00092-06-0012	Schaepman's Lakfabrieken B.V. Postbox 636-8000 AP Zwolle, Holland 9-011-31-382-11345
A-SP-EL00092-06-0013	Lilly Industrial Coatings, Incorporated Athol Road Templeton, MA 01468 (508) 939-2166
A-SP-EL00092-06-0014	Acme Division, Allied Products P.O. Box 1404 New Haven, CT 06505 (203) 562-2171
A-SP-EL00092-06-0015	Acheson Colloids Company P.O. Box 288 Port Huron, MI 48060 (313) 984-5581
A-SP-EL00092-06-0017	E/M Corporation, P.O. Box 2400 West Lafayette, IN 47906 800-428-7802
A-SP-EL00092-06-0018	Morton International Bee Chemical Coatings 2700 E. 170th Street Lansing, IL 60438 (708) 474-7000
A-SP-EL00092-06-0020	Eternal Chemical Co., Ltd. 578 Chen-Kung Rd. Kaohsiung, Taiwan Republic of China (07) 3832526

Table 2: Approved Paint Index

Material	Supplier	Supplier's Paint Number	Type of Material
		Digital Color Number: 092-0000-067	
		Color Name: Old DEC Cab Blue Gray	
Air Dry	Randolph	R-1045	Nitrocellulose lacquers. Available in aerosol cans or in bulk (1 gallon minimum). Approved for touch-up applications only.
		Digital Color Number: 092-0000-068	
		Color Name:Light Gray	
Low and Regular Bake	Armitage	RR02055	A solvent-base enamel (Armorsol). A national and international source approved by Digital.
2-Component	Eternal Chemical	824-25E3-193	A 2-component urethane for application on plastic substrates.
Regular Bake	Eternal Chemical	821-FW1-172F	A polyester solvent texturing type baking enamel for application on metal substrates.
High Bake	Armitage	WW08076	High-bake, waterborne paint (Ecolotex). Approved only in high bake.
High Bake	Lilly	677-1928022	A solvent-base paint. Approved only in 677 series. Formerly Komac.
High Bake	Lilly	977-0928011	A water-reducible paint. Approved only in 977 series. Formerly Komac.
Air Dry	Randolph	D-7086	Nitrocellulose lacquers. Available in aerosol cans or in bulk (1 gallon minimum). Approved for touch-up applications only.
Polane-T	Sherwin-Williams	F63AC21	A 2-component urethane—1 part catalyst to 6 parts color coat. Approved only for plastic substrates; prior approval required for use on metal substrates in unique applications.
Low Temperature	Trimite	Z8124	A low-temperature alkyd enamel. Approved only in S-092 series.
Regular Bake	Schaepman's	S3H13	A solvent-base baking enamel.

Table 2 (Cont.): Approved Paint Index

Material	Supplier	Supplier's Paint Number	Type of Material
Digital Color Number: 092-0000-094			
Color Name: Lamp Black			
Low and Regular Bake	Armitage	RR02054	A solvent-base enamel (Armorsol). A national and international source approved by Digital.
High Bake	Armitage	WW08077	High-bake, waterborne paint (Ecolotex). Approved only in high bake.
High Bake	Lilly	677-1920024	A solvent-base paint. Approved only in 677 series. Formerly Komac.
High Bake	Lilly	977-0920013	A water-reducible paint. Approved only in 977 series. Formerly Komac.
Smooth Epoxy	Armitage	PC21839	Epoxy powder smooth coating for external metal products.
Air Dry	Randolph	D-7087	Nitrocellulose lacquers. Available in aerosol cans or in bulk (1 gallon minimum). For touch-up applications only.
Acrylic Amino – 2-package system	Glidden	306-B-02102 and K-1720	Approved only in a waterborne paint for use in an electrocoating process.
Polane-T	Sherwin-Williams	F63BC23	A 2-component urethane—1 part catalyst to 6 parts color coat. Approved only for plastic substrates; prior approval required for use on metal substrates in unique applications.
Regular Bake	Schaepman's	S3H12	A solvent-base baking enamel.
Low Temperature	Trimite	Z8195	A low-temperature alkyd enamel. Approved only in S-092 series.
Digital Color Number: 092-0000-101			
Color Name: End Panel Gray			
Low and Regular Bake	Armitage	RR02061	A solvent-base enamel (Armorsol). A national and international source approved by Digital.
High Bake	Armitage	WW08081	High-bake, waterborne paint (Ecolotex). Approved only in high bake.
Air Dry	Randolph	D-9047	Nitrocellulose lacquers. Available in aerosol cans or in bulk (1 gallon minimum). For touch-up applications only.
Low Temperature	Trimite	Z8196	A low-temperature alkyd enamel. Approved only in S-092 series.

Table 2 (Cont.): Approved Paint Index

Material	Supplier	Supplier's Paint Number	Type of Material
		Digital Color Number: 092-0000-131	
		Color Name: Brite Copen Blue	
Air Dry	Randolph	D-9887	Nitrocellulose lacquers. Available in aerosol cans or in bulk (1 gallon minimum). For touch-up applications only.
		Digital Color Number: 092-0000-142	
		Color Name: Terra Cotta	
Air Dry	Randolph	D-9695	Nitrocellulose lacquers. Available in aerosol cans or in bulk (1 gallon minimum). For touch-up applications only.
		Digital Color Number: 092-0000-147	
		Color Name: Dark Gray	
Low and Regular Bake	Armitage	RR02060	A solvent-base enamel (Armorsol). A national and international source approved by Digital.
High Bake	Armitage	WW08080	High-bake, waterborne paint (Ecolotex). Approved only in high bake.
High Bake	Lilly	677-1928023	A solvent-base paint. Approved only in 677 series. Formerly Komac.
High Bake	Lilly	977-0928012	A water-reducible paint. Approved only in 977 series. Formerly Komac.
Air Dry	Randolph	D-9694	Nitrocellulose lacquers. Available in aerosol cans or in bulk (1 gallon minimum). For touch-up applications only.
Polane-T	Sherwin-Williams	F63AC22	A 2-component urethane—1 part catalyst to 6 parts color coat. Approved only for plastic substrates; prior approval required for use on metal substrates in unique applications.
Regular Bake	Schaepmans's	S3H14	A solvent-base baking enamel.
Low Temperature	Trimite	Z8194	A low-temperature alkyd enamel. Approved only in S-092 series.

Table 2 (Cont.): Approved Paint Index

Material	Supplier	Supplier's Paint Number	Type of Material
		Digital Color Number: 092-0000-148	
		Color Name: Blasi Blue	
Air Dry	Randolph	D-9886	Nitrocellulose lacquers. Available in aerosol cans or in bulk (1 gallon minimum). For touch-up applications only.
		Digital Color Number: 092-0000-149	
		Color Name: Topaz	
Air Dry	Randolph	D-8477	Nitrocellulose lacquers. Available in aerosol cans or in bulk (1 gallon minimum). For touch-up applications only.
		Digital Color Number: 092-0000-186	
		Color Name: Mullen Blue	
Low and Regular Bake	Armitage	RR02059	A solvent-base enamel (Armorsol). A national and international source approved by Digital.
High Bake	Armitage	WW08083	High-bake, waterborne paint (Ecolotex). Approved only in high bake.
Air Dry	Randolph	R-2882	Nitrocellulose lacquers. Available in aerosol cans or in bulk (1 gallon minimum). For touch-up applications only.
Low Temperature	Trimite	Z7917	A low-temperature alkyd enamel. Approved only in S-092 series.
		Digital Color Number: 092-0000-189	
		Color Name: Clear Hardcoat	
Polane-T Silk Screen Hardcoat	Sherwin-Williams	F63VB16MOD	A 2-component urethane—1 part catalyst to 6 parts color coat. Approved only for plastic substrates; prior approval required for use on metal substrates in unique applications.
Hardcoat	Lilly Industrial Coatings	83512-3197	A clear 2-component urethane—1 part catalyst to 8 parts clear coat, catalyst no. 666.

Table 2 (Cont.): Approved Paint Index

Material	Supplier	Supplier's Paint Number	Type of Material
		Digital Color Number: 092-0000-190	
		Color Name: Prefer Red	
Low and Regular Bake	Armitage	RR02062	A solvent-base enamel (Armorsol). A national and international source approved by Digital.
High Bake	Armitage	WW08082	High-bake, waterborne paint (Ecolotex). Approved only in high bake.
Air Dry	Randolph	R-8337	Nitrocellulose lacquers. Available in aerosol cans or in bulk (1 gallon minimum). For touch-up applications only.
Low Temperature	Trimite	Z8193	A low-temperature alkyd enamel. Approved only in S-092 series.
		Digital Color Number: 092-0000-193	
		Color Name: Digital Brown	
Low and Regular Bake	Armitage	RR02058	A solvent-base enamel (Armorsol). A national and international source approved by Digital.
High Bake	Armitage	WW08084	High-bake, waterborne paint (Ecolotex). Approved only in high bake.
Air Dry	Randolph	R-8338	Nitrocellulose lacquers. Available in aerosol cans or in bulk (1 gallon minimum). For touch-up applications only.
Polane-T	Sherwin-Williams	Z99NA353 (Medford)	A 2-component urethane—1 part catalyst to 6 parts color coat. Approved only for plastic substrates; prior approval required for use on metal substrates in unique applications.

Table 2 (Cont.): Approved Paint Index

Material	Supplier	Supplier's Paint Number	Type of Material
		Digital Color Number: 092-0000-195	
		Color Name: Charcoal	
Low and Regular Bake	Armitage	RR02057	A solvent-base enamel (Armorsol). A national and international source approved by Digital.
High Bake	Armitage	WW08078	High-bake, waterborne paint (Ecolotex). Approved only in high bake.
High Bake	Lilly	677-1928025	A solvent-base paint. Approved only in 677 series. Formerly Komac.
High Bake	Lilly	977-0928014	A water-reducible paint. Approved only in 977 series. Formerly Komac.
Regular Bake	Schaepman's	S3H11	A solvent-base baking enamel.
Air Dry	Randolph	R-8033	Nitrocellulose lacquers. Available in aerosol cans or in bulk (1 gallon minimum). For touch-up applications only.
Polane-T	Sherwin-Williams	F63AC23	A 2-component urethane—1 part catalyst to 6 parts color coat. Approved only for plastic substrates; prior approval required for use on metal substrates in unique applications.
Low Temperature	Trimite	Z7705	A low-temperature alkyd enamel. Approved only in S-092 series.

Table 2 (Cont.): Approved Paint Index

Material	Supplier	Supplier's Paint Number	Type of Material
		Digital Color Number: 092-0000-217	
		Color Name: Mid-Range Gray	
Air Dry	Randolph	A-1293	Nitrocellulose lacquers. Available in aerosol cans or in bulk (1 gallon minimum). For touch-up applications only.
Polane-T	Sherwin-Williams	F63AY25	A 2-component urethane—1 part catalyst to 6 parts color coat. Approved only for plastic substrates; prior approval required for use on metal substrates in unique applications.
High Bake	Armitage	WW08615	High-bake, waterborne paint (Ecolotex). Approved only in high bake.
High Bake	Lilly	977-0928016	A water-reducible paint. Approved only in 977 series. Formerly Komac.
High Bake	Lilly	677-1928027	A solvent-base paint. Approved only in 677 series. Formerly Komac.
Low and Regular Bake	Armitage	RR02073	A solvent-base enamel (Armorsol). A national and international source approved by Digital.
Low Temperature	Trimite	Z8407	A low-temperature alkyd enamel. Approved only in S-092 series.
Smooth Epoxy	Farboil	IE-3466-2	Epoxy powder smooth coating for external metal products.
		Digital Color Number: 092-0000-228	
		Color Name: Acorn Tan	
Polane-T	Sherwin-Williams	Z99HN990	A 2-component urethane—1 part catalyst to 6 parts color coat. Approved only for plastic substrates; prior approval required for use on metal substrates in unique applications.

Table 2 (Cont.): Approved Paint Index

Material	Supplier	Supplier's Paint Number	Type of Material
		Digital Color Number: 092-0000-232	
		Color Name: Medium Dark Gray	
Air Dry	Randolph	A-6588	Nitrocellulose lacquers for touch-up applications only. Available in aerosol cans.
Polane-T	Sherwin-WIlliams	Z99AN1100	A 2-component urethane—1 part catalyst to 6 parts color coat. Approved only for plastic substrates; prior approval required for use on metal substrates in unique applications.
Low and Regular Bake	Armitage	RR20338	A solvent-base enamel (Armorsol). A national and international source approved by Digital.
High Bake	Armitage	WW08639	High-bake, waterborne paint (Ecolotex). Approved only in high bake.
High Bake	Lilly	977-0928015	A water-reducible paint. Approved only in 977 series. Formerly Komac.
High Bake	Lilly	677-1928026	A solvent-base paint. Approved only in 677 series. Formerly Komac.
Low Temperature	Trimite	Z8406	A low-temperature alkyd enamel. Approved only in S-092 series.
		Digital Color Number: 092-0000-237	
		Color Name: Storm Purple	
Air Dry	Randolph	E-7002	Nitrocellulose lacquers for touch-up applications only. Available in aerosol cans.
Polane-T	Sherwin-Williams	F63-TXP-3016	A 2-component urethane – 1 part catalyst to 6 parts color coat. Approved only for plastic substrates; prior approval required for use on metal substrates in unique applications.
		Digital Color Number: 092-0000-238	
		Color Name: Twilight Blue	
Polane-T	Sherwin-Williams	F63-TXA-1845-5229	A 2-component urethane—1 part catalyst to 6 parts color coat. Approved only for plastic substrates; prior approval required for use on metal substrates in unique applications.
Air Dry	Randolph	E-7003	Nitrocellulose lacquers for touch-up applications only. Available in aerosol cans.

Table 2 (Cont.): Approved Paint Index

Material	Supplier	Supplier's Paint Number	Type of Material
		Digital Color Number: 092-0000-240	
		Color Name: Nantucket Gray	
Polane-T	Sherwin-Williams	F63-TXA-1887-5229	A 2-component urethane—1 part catalyst to 6 parts color coat. Approved only for plastic substrates; prior approval required for use on metal substrates in unique applications.
Air Dry	Randolph	A6354	Nitrocellulose lacquers for touch-up applications only. Available in aerosol cans.
Low and Regular Bake	Armitage	RR-22934	A solvent base enamel (Armorsol). A national and international source approved by Digital.
High Bake	Armitage	WW-22935	High-bake, waterborne paint (Ecolotex). Approved only in high bake.
Low Temperature	Trimite	Z-10684	A low-temperature alkyd enamel. Approved only in S-092 series.
		Digital Color Number: 092-0000-242	
		Color Name: Slate Gray	
Polane-T	Sherwin-Williams	F63-TXA-3822-5229	A 2-component urethane—1 part catalyst to 6 parts color coat. Approved only for plastic substrates; prior approval required for use on metal substrates in unique applications.
		Digital Color Number: 092-0000-244	
		Color Name: Off White	
Polane-T	Sherwin-Williams	F63-TXW-3994-5229	A 2-component urethane—1 part catalyst to 6 parts color coat. Approved only for plastic substrates; prior approval required for use on metal substrates in unique applications.
Low and Regular Bake	Armitage	RR-24150A	A solvent base enamel (Armorsol). A national and international source approved by Digital.
High Bake	Armitage	WW-24152A	High-bake, waterborne paint (Ecolotex). Approved only in high bake.
Air Dry	Randolph	E-9102	Nitrocellulose lacquers. Available in aerosol cans or in bulk (1 gallon minimum). For touch-up applications only.

Table 2 (Cont.): Approved Paint Index

Material	Supplier	Supplier's Paint Number	Type of Material
		Digital Color Number: 092-0000-246	
		Color Name: Dark Jade	
Low and Regular Bake	Armitage	RR-24151A	A solvent base enamel (Armorsol). A national and international source approved by Digital.
High Bake	Armitage	WW-23464	High-bake, waterborne paint (Ecolotex). Approved only in high bake.
Air Dry	Randolph	E-8888	Nitrocellulose lacquers. Available in aerosol cans or in bulk (1 gallon minimum). For touch-up applications only.
		Digital Color Number: Not Applicable	
		Color Name: Black	
Smooth Epoxy	Farboil	IE-3050-4	Powder coating only. 40% gloss ebony.
Corvel (Nylon 11)	Polymer	NCA-77	A powder coating only.
		Digital Color Number: Not Applicable	
		Color Name: Clear	
Gray Primer Sealer for Wood	Randolph	R-1106	Special material for prototype use only.
(Model Shop) Knifing Filler	Randolph	27	Special material for prototype use only.
Gray Primer Surfacer (Synthetic for Metal and Wood)	Randolph		Special material for prototype use only.
Polane-T Barrier Coat	Sherwin-Williams	D61A23	Barrier coat.
		P65WH43	For styrenes.
Polane-T Catalyst	Sherwin-Williams	V66V27	For noryl and ABS.
		V66VB10	For styrenes and polycarbonates.
Polane-T Reducer Rule 66	Sherwin-Williams	R7K84 or 6K10	

Table 2 (Cont.): Approved Paint Index

Material	Supplier	Supplier's Paint Number	Type of Material
		Digital Color Number: Not Applicable	
		Color Name: Black	
Conductive Coating	Acheson Colloids Company	Electrodag 440	Conductive nickel coating for shielding purposes, on plastic substrates.
Conductive Coating	ACME Division, Allied Products	E-Kote 3063	Conductive nickel coating for shielding purposes on plastic substrates.
		E-Kote 3063LX	For polycarbonate substrates.
Conductive Coating	E/M Corporation	X-Coat 210X	Conductive nickel coating for shielding purposes on plastic substrates and polycarbonate substrates.
		Digital Color Number: Not Applicable	
		Color Name: Gray	
Conductive Coating	John L. Armitage	Cobaloy P-212 Type 4	Conductive nickel coating for shielding purposes (catalyst K-4) on plastic substrates.
		Digital Color Number: Not Applicable	
		Color Name: Reddish Brown	
Conductive Coating	Morton Thiokol, Bee Chemical	Isolex R-73	Conductive copper acrylic resin for shielding purposes on plastic substrates.
		Digital Color Number: Not Applicable	
		Color Name: Black	
Powder Coating	Morton Powder Coatings	Corvel Flat Black 10-7011	Low gloss epoxy powder coating
		70-7002 (NCA-77)	A smooth nylon powder coating.
		Digital Color Number: Not Applicable	
		Color Name: Black	
Epoxy Electrocoat	Glidden Coatings & Resins	1100 Black 500 Cathodic Epoxy Electrolure	For use on aluminum castings.

APPENDIX A REFERENCED DOCUMENTS

A.1 EL-Class Digital Documents

EL-Class Number	Document Title
EL-00001-03	*DEC STD 001-3 Release of Digital Standards and Related Information to External Sources*
EL-SM092-00	*Finish and Color Standards Manual*

Use VTX SMC to order copies of EL-class documents from Standards and Methods Control. Send distribution questions to JOKUR::SMC or call DTN: 234-4423.

A.2 Other Digital Documents

Document Number	Document Title
EN-03053-03	*Color Chip Request*

A.3 Ordering Information

To order copies of the Color Chip Request form, send Email to NEST::ORDER or ORDER @NRO and request form EN-01023-05. Send the completed form to Forms Administration, NRO2-2/J6.

APPENDIX B RELATED DOCUMENTS

B.1 Other Digital Documents

Document Number	Document Title
76-65345-00	*Supplier Quality Survey-Metals Fabrication*
76-65345-02	*General Information*

Use VTX SMC to order copies of these documents from Standards and Methods Control. Send distribution questions to JOKUR::SMC or call DTN: 234-4423.

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